339 about 500 workers.

Brick-kilns made three kinds of bricks: mainly of clay (about 10-15 million bricks yearly), of lime (factory at Nõmme), and of oil-shale ash (factory in Tallinn connected with the Baltic Cotton Factory).

323 Glass factories belong among the oldest factories of Estonia. The most important of these were Järvakandi Factories, Inc., Lorup's Glass Factory in Tallinn, and Säde in Tartu.

322 The State Timber Industry, Inc., founded in 1919, was the largest of the lumber industries.

[473] The largest plywood and furniture manufacturers were A. M. Luther, Inc., in Tallinn, with a

[439] staff of 1,500. About 90 per cent of plywood articles was exported.

289 The Paper industry is one of the oldest in Estonia, founded in 1647. The biggest factory